



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4030-041
Job Sheet 179278



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-1		18-7-19
100	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-4		18-7-19
110	HandFinish	1 pcs	7/6/18	7/6/18	0.00	1.03	HandFinish4		18-7-19
120	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-2		17/10
140	QC21-SA	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21		PK002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5067270
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5060062
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5064082
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5092536
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5079832
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5050459
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5067458
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5051316
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5075153
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5059063
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5075339
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5069097
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5078253
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5041167
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5053951
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5044188
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5050021
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5071415
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5050055
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	

NAS1149F0563P

Washer

4 Ea (4 ea)

90-Start up Operation

D3913-041

Long Basket Base Assembly, 350

1 Ea (1 ea)

110-HandFinish

D3914-041

Long Basket Lid Assembly (350)

1 Ea (1 ea)

110-HandFinish

5667901-2
5084186
5084175

Job Allocations

004519

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	191	0
	AN3-16A	2	62	0
	AN310-4	3	87	0
	AN310C4	2	108	0
	AN4-12	3	137	0
	AN5-17A	4	200	0
	D2530	1	7	0
	D2535	2	64	0
	D2537	2	20	0
	D3917-3	6	99	0
	D3953-17	2	67	0
	D3953-19	1	40	0
	D3953-21	1	32	0
	D3953-3	2	20	0
	D3953-7	2	14	0
	D3953-9	2	49	0
	D3969-3	1	23	0
	MS21042L3	6	1,556	0
	MS21042L5	4	587	0
	MS24665-151	3	345	0
	MS24665-300	2	70	0
	NAS1149C0432R	2	2,023	0
	NAS1149F0332P	8	1,710	0
	NAS1149F0432P	6	881	0
	NAS1149F0563P	4	646	0
110-HandFinish	D3913-041	1	1	0
	D3914-041	1	4	0

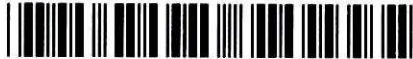
Part Specifications

Specifications could not be found.

Plex 6/15/18 1:47 PM Dart.lajeunesse.marie

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Container No: S093798



Part: D4030-041

Job No: 179278

Serial No/Batch: S093798

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/19/18